



ALL WIDE FLANGE MAT'L TO BE ASTM A992 GR.50

GENERAL NOTES:
 MAT'L - ASTM A36 U.N.O.
 TUBING - ASTM A500, GR B
 PIPE - ASTM A53, GR B
 BOLTS - 3/4" DIA. A325-SC
 HOLES - 1/2" DIA. U.N.O.
 WELD - E70XX ELECTRODES (LOW HYDROGEN FOR GRADE 50 STEEL)
 PAINT - ONE SHOP COAT STD. PRIMER U.N.O. (EXCLUDE PAINT ON GALV.&NON-FERP. MATERIAL)
 SURFACE PREP - SSPC-SP 2

QUAN	DISTRIBUTION	DATE	#	DISTRIBUTION	DATE

PRINT RECORD		REVISIONS	

JOB NAME: CROWN POINTE - ATRIUM FRAMING
 LOCATION: BETHLEHEM TOWNSHIP, PA
 CUSTOMER: NORTH STAR CONSTRUCTION MANAGEMENT, INC.
 DESIGNER: D. SCOTT BIGLEY, P.E.

DRAWN BY: J.B.LONG, INC
 JIM 02-54
 CHECKED BY: JBL
 9/2/03
 DATE: 9/2/03

JOB# 1408 DRAWING# ME5 0