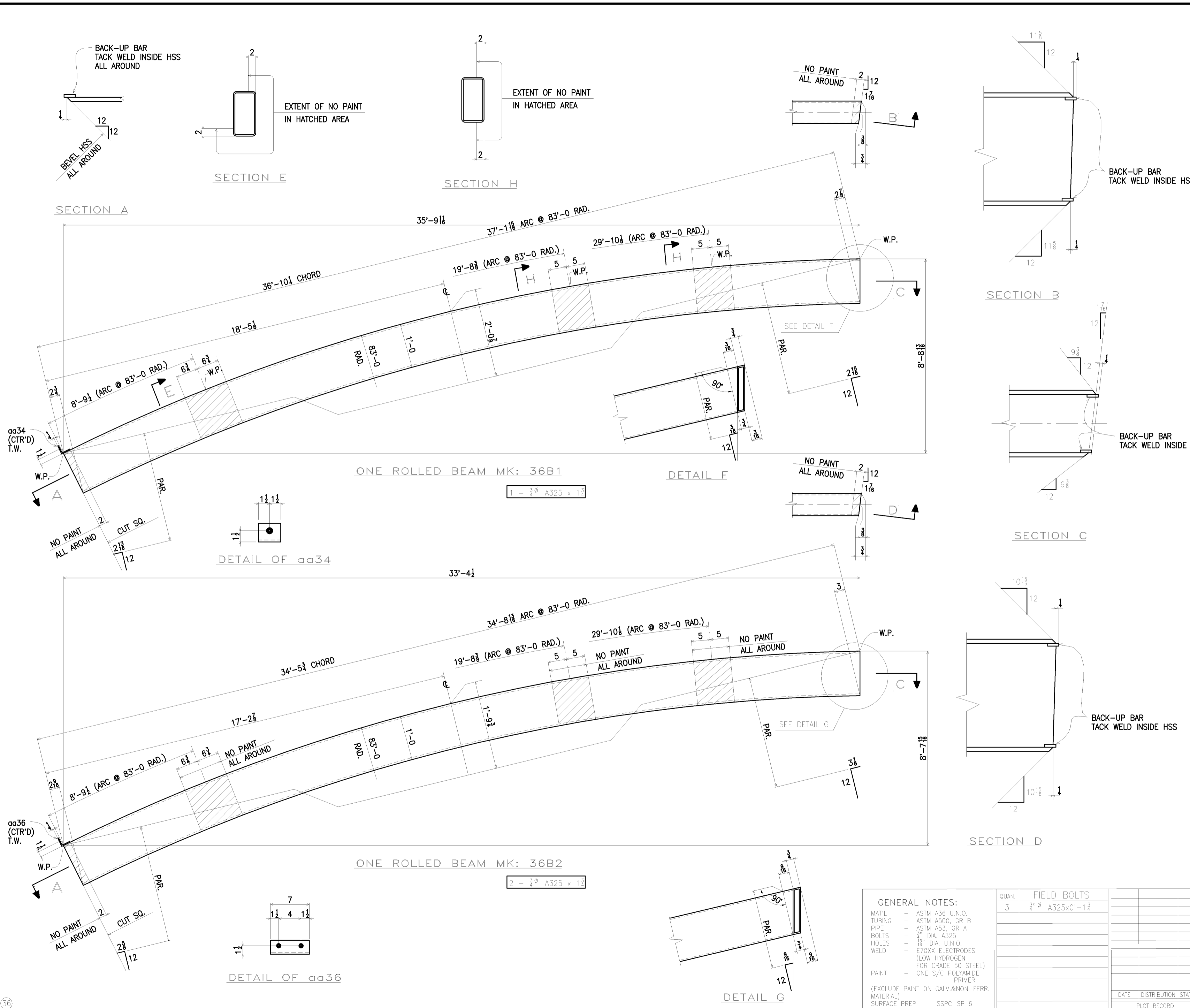


DERRICK		BILL OF MATERIAL				
MARK NO.	DER.	NO. REQ'D	SIZE	LENGTH	REMARKS	WGT.
1	36B1	ONE	HSS 12 x 6 x $\frac{3}{8}$	37'-2 $\frac{5}{8}$	ROLLED/PREP 2E	
-	1	1	BAR $\frac{1}{4}$ x 1	6'-0	BACK-UP BAR CUT AS REQ'D	
aa34	1	1	L 2 $\frac{1}{2}$ x 2 $\frac{1}{2}$ x $\frac{1}{4}$	0'-3		
1	36B2	ONE	HSS 12 x 6 x $\frac{3}{8}$	34'-9 $\frac{1}{8}$	ROLLED/PREP 2E	
-	1	1	BAR $\frac{1}{4}$ x 1	6'-0	BACK-UP BAR CUT AS REQ'D	
aa36	1	1	L 2 $\frac{1}{2}$ x 2 $\frac{1}{2}$ x $\frac{1}{4}$	0'-7		



SHOP NOTE:

All material this sheet is to be fabricated in accordance with AISC Architecturally Exposed Structural Steel (AESS):

- Camber/sweep to be one-half ASTM A6.
- Coping and blocks in surfaces exposed to view are to have uniform gaps of $\frac{1}{4}$ " \pm $\frac{1}{8}$ ".
- Exposed welds are visually acceptable if they meet the requirements in AWS D1.1, except all groove and plug welds shall not project more than $\frac{1}{16}$ " above the exposed surface. Finishing or grinding of welds shall not be necessary, unless such treatment is required to provide for clearances or fit of other components.
- Stamped or raised manufacturer's identification marks shall not be filled, ground or otherwise removed.
- Seams of hollow structural shapes shall be oriented away from view, or as directed.
- Special care is to be taken during handling to avoid bending, twisting, or distorting members.
- Additionally, exposed sheared or gas cut edges are to have wire edges or burrs removed, no grinding of edge face required.

GENERAL NOTES:

MAT'L - ASTM A36 U.N.O.
 TUBING - ASTM A500, GR B
 PIPE - ASTM A53, GR A
 BOLTS - $\frac{3}{8}$ " DIA. A325
 HOLES - $\frac{1}{8}$ " DIA. U.N.O.
 WELD - E70XX ELECTRODES (LOW HYDROGEN FOR GRADE 50 STEEL)
 PAINT - ONE S/C POLYAMIDE PRIMER

(EXCLUDE PAINT ON GALV.&NON-FERR. MATERIAL)
 SURFACE PREP - SSPC-SP 6

QUAN.	FIELD BOLTS
3	$\frac{3}{8}$ " A325x0'-1 $\frac{1}{2}$

3/3/03	CHECKING / APPROVAL	TAG
REVISIONS		
McLo STRUCTURAL STEEL CORP.		
RONKONKOMA, N.Y. (516)981-6060		
JOB NAME: AVIS RENTAL BUILDING		
LOCATION: JFK INTERNATIONAL AIRPORT, JAMAICA, NY.		
CUSTOMER: E.W. HOWELL		
DESIGNER: GRAF & LEWENT ARCHITECTS/MEYER DORFMAN ENGINEERS		
DWG. BY: J.B.LONG, INC	CHK. BY: RKB	CONT. NO. 02-11
DATE: 12/19/02	DATE: 1/24/03	DWG. NO. 36